

Specification and Design Brochure



www.westexcarpets.co.uk



Welcome to Westex Carpets

Westex Carpets operates in the UK and internationally in both contract and residential markets. A fully vertical manufacturer, we manufacture premium carpets from the finest fibres and yarns all the way through to carpet delivery. Our 80/20 wool nylon and 100% wool products are renowned for their colour, performance and added high value treatments.

With a history of 35 years of profitable trading, Westex has a policy of continued investment in order to deliver the uppermost in quality products and customer service.

Each year Westex invests over one million pounds in product and range development, environmental responsibility and capital projects.

Westex use only 2-fold and 3-fold yarns which give our carpets superior non-crush properties and help prevent pile reversal not due to footfall.



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Exceptional Service

100% UK Manufacture and Service from yarn to delivery, reliably and quickly.

Westex control the manufacture and quality of every carpet we make in the UK. Westex own UK dye house enables us to give the same quick delivery of carpet whether it is your own special colour or a stock colour.

Cutting and Warehousing in the both North and South of the UK gets your order ready for despatch in the minimum of time. Carpet deliveries are made to all areas at least weekly.

Based fully in the UK, you can be assured that Westex complies with ethical, environmental, health, safety and people management standards. Westex offer the following additional services to deliver your flooring requirements.

Special Dye Service

Our extensive colour bank and dedicated dye house allow us to match any colour of your choice. All our carpets are UK made, managed and quality controlled, and we can dye them to match your colour sample; be that a paint card, swatch of fabric or more unusual objects such as a snooker ball – the choice really is yours. Our special dye service has a minimum quantity of 40m² and the colour yarn pom must meet with your approval before production gets underway.

Excellent Sample Service

We will personally present your sample and discuss options and prices if you require. Postal A5 sample of any stock product by next day delivery. Special Dye colour poms in 48 hours from receipt of your own colour sample.

Your choice of graphic or stripe design using standard colours in 5 working days made on the machine your carpet will be actually produced on. Your choice of graphic or stripe in your own bespoke colours in 10 working days. (Extra charges may apply).

Personal Project Support

Westex contract managers can be fully involved in your flooring project, from design ideas, construction, specification and order. They will then personally oversee the production and delivery of the carpet including any after sales support.

Information and Guidance

We can provide all the information you need regarding product construction, added value treatments and product certifications. In addition we have comprehensive cleaning and maintenance instructions where required.

Environmental, Health and Safety and all other product integrity aspects can be fully explained and information provided for your client's peace of mind.

The world's leading
brands are choosing
Westex carpets!

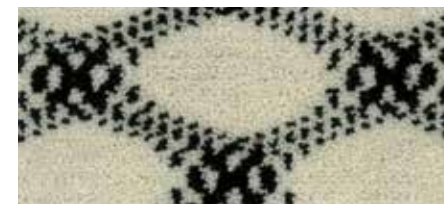
Contract Large Design

Limited only by imagination to create
your unique look.

Westex is proud to offer two ranges of Contract Design
broadloom carpets, consisting of six Contract Large Designs
and eight Contract Small Designs each one a blend of 80/20
wool/nylon, constructed using high quality 2 fold yarn.

Like all the ranges featured in this brochure, each one can be
made as individual as you are, using any combination of
the colours from our colour bank. Imagine the possibilities!

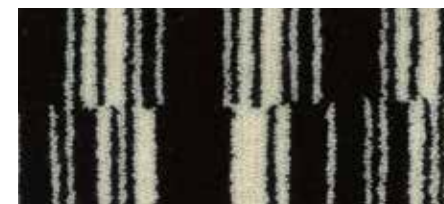
- Minimum order 80m² in any one width
- Heavy Duty Contract, Extra Heavy Duty Residential



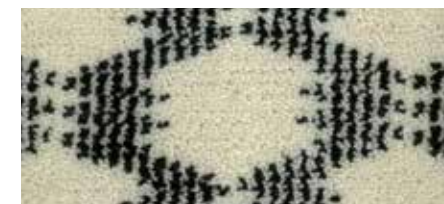
Ellipse



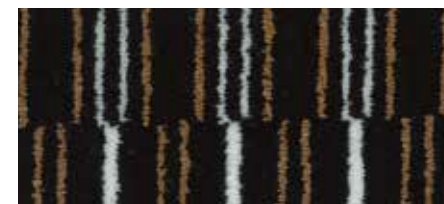
Argyle



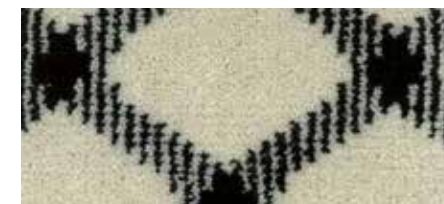
Binary



Link



Briquette



Rhombus



Special Dye Service
for a unique colour

Imagine the possibilities!

Contract Small Design

Any colour combination available.

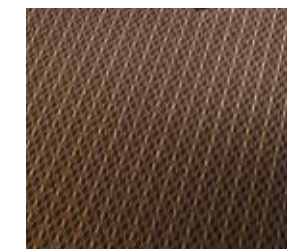
Contract Small Designs are made by a blend of 80/20 wool/nylon, constructed using high quality 2-fold yarn. Like all the ranges featured in this brochure, each one can be made as individual as you are, using any combination of the colours from our colour bank. Imagine the possibilities!



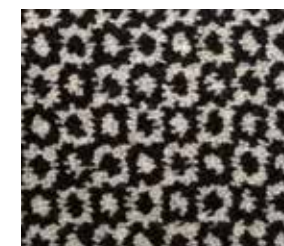
Menuet



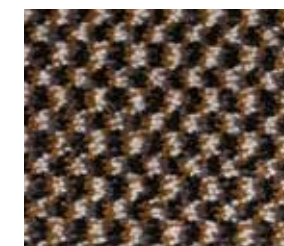
Lattice



Barcode



Medley



Cube



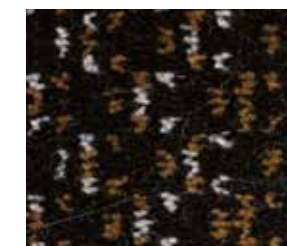
Contemporary



Binary



Trellis



Matrix



Special Dye Service
for a unique colour

Specification Guide

Contract Large Design			
Quality Type	Rhombus	Binary	Briquette
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential
Widths	3.66m, 4m	3.66m, 4m	3.66m, 4m
Pattern Repeat	125mm	80mm	80mm
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate*	11.5 S/in	12 S/in	12 S/in
Pile Height Above Backing*	5.5mm	5.5mm	5.5mm
Total Carpet Thickness*	8mm	8mm	8mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass
Roll Size	Min Order 80m ² in any one width	Min Order 80m ² in any one width	Min Order 80m ² in any one width
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C
Tog rating	1.45	1.45	1.45

Contract Large Design			
Quality Type	Ellipse	Argyle	Link
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential
Widths	3.66m, 4m	3.66m, 4m	3.66m, 4m
Pattern Repeat	90mm	125mm	93mm
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate*	11 S/in	11.5 S/in	10.5 S/in
Pile Height Above Backing*	5.5mm	5.5mm	5.5mm
Total Carpet Thickness*	8mm	8mm	8mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass
Roll Size	Min Order 80m ² in any one width	Min Order 80m ² in any one width	Min Order 80m ² in any one width
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C
Tog rating	1.65	1.65	1.65

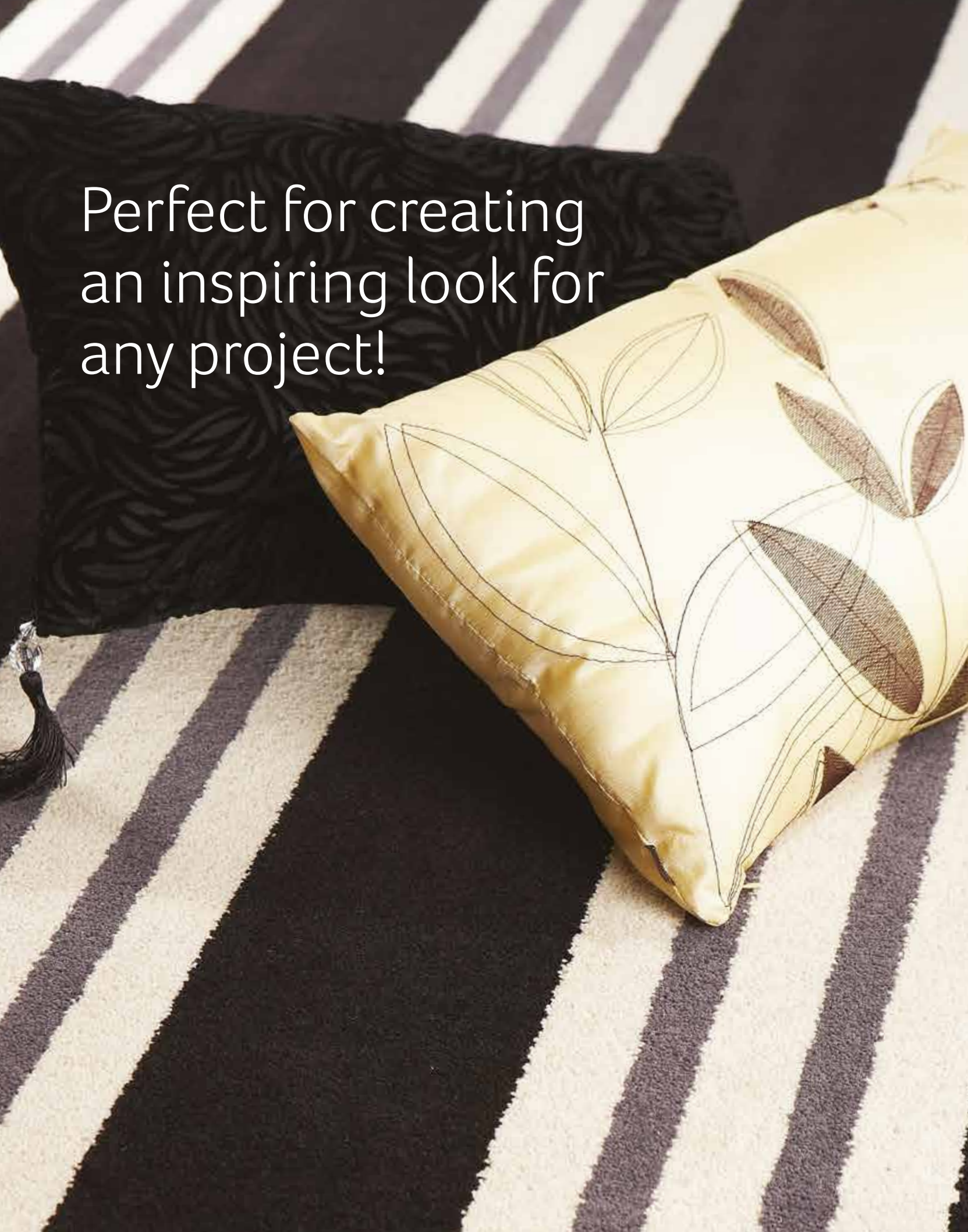
*+/- 10% commercial tolerance

Specification Guide

Contract Small Design				
Quality Type	Lattice	Barcode	Contemporary	Cube
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential
Widths	3.66m, 4m	3.66m, 4m	3.66m, 4m	3.66m, 4m
Pattern Repeat	38mm	50mm	50mm	16mm
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate*	10.5 S/in	12 S/in	12 S/in	10 S/in
Pile Height Above Backing*	5.5mm	5.5mm	5.5mm	5.5mm
Total Carpet Thickness*	8mm	8mm	8mm	8mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass	Pass
Roll Size	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C	Class C
Tog rating	1.50	1.45	1.45	1.45

Contract Small Design				
Quality Type	Medley	Menuet	Trellis	Matrix
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Medium Duty Contract Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential
Widths	3.66m, 4m	3.66m, 4m	3.66m, 4m	3.66m, 4m
Pattern Repeat	35mm	20mm	40mm	35mm
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate*	10 S/in	10 S/in	10.5 S/in	10 S/in
Pile Height Above Backing*	5.5mm	6mm	5.5mm	5.5mm
Total Carpet Thickness*	8mm	8mm	8mm	8mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass	Pass
Roll Size	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width	Min Order 80m ² In any one Width
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C	Class C
Tog rating	1.45	1.50	1.50	1.45

*+/- 10% commercial tolerance



Perfect for creating
an inspiring look for
any project!

Quartet Velvet Stripe

Our Quartet range of superior carpets offer almost limitless opportunities to create a look that is truly unique to you!

Beautifully crafted stripes that you can customise using any of the 80 colours available in our Westend Velvet Collection.

Specification Guide






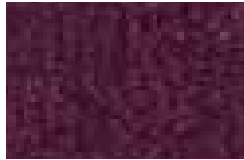










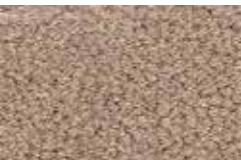

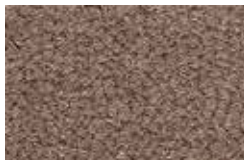


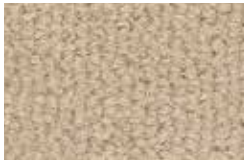






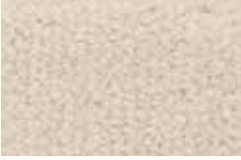


Quartet Velvet Stripe		
Quality Type	Quartet Velvet Stripe	Quartet Velvet Deluxe Stripe
Suitability	Heavy Duty Contract	Heavy Duty Contract
	Extra Heavy Duty Residential	Extra Heavy Duty Residential
Widths	3.66m, 4m, 4.57m & 5m	3.66m, 4m, 4.57m & 5m
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge
Stitch Rate*	12.50 S/in	12.75 S/in
Pile Height Above Backing*	6.5mm	8.5mm
Total Carpet Thickness*	8.5mm	10.5mm
Primary Backing	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4
Castor Chair Rating DIN54324	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass
Roll Size width	Min Order 80m ² in any one width	Min Order 80m ² in any one
Sound Absorbion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C
Tog Rating	1.62	1.78

* +/- 10% commercial tolerance



























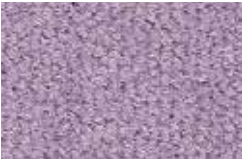


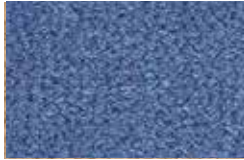












Special Dye Service
for a unique colour

Colour Palette for Quartet Velvet

				
Berry	Peony	Ruby	Rosa Rosa	Merlot
				
Rich Brown	Damson	Poison	Muscat	Campion
				
Pimento	Terracotta	Suede	Truffle	Saddle
				
Espresso	Mushroom	Maple	Clay	Silver Birch
				
Taupe	Ormolu	Praline	Flint	Bisque
				
Nougat	Barley	Marshmallow	Mango	Champagne
				
Fawn	Moccasin	White	Mascarpone	Ermine
				
Ivory	Magnolia	Sea Shell	Panama	Vanilla

Colour Palette for Quartet Velvet

				
Cider	Jasmine	Turmeric	Madeira	Spring
				
Amber	Mead	Pumpkin	Petal	Zircon
				
Hazel	Asparagus	Moss	Pecan	Butternut
				
Toast	Rosemary	Reseda	Chartreuse	Greenfinch
				
Tarragon	Cedar	Spruce	Avocado	Fern
				
Steel	Amethyst	Wisteria	Powder Blue	Atlantis
				
Tourmaline	Pine	Cloud	Pebble	Black Pearl
				
Platinum	Delft	Sapphire	Onyx	Jet

Create a look that is truly unique to your design.

Quartet Stripe & Symphony

Our Quartet range of superior carpets offer almost limitless opportunities to create a look that is truly unique to you!

Treated with anti insect and stain protectors, a 80% wool and 20% nylon blend using premium wool, our carpets are produced using 2-fold yarn to prevent pile reversal not due to footfall for good recovery and long lasting resilience.

Specification Guide

Quartet Stripe & Symphony			
Quality Type	Quartet Stripe & Symphony	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
Widths	3.66m, 4m, 4.57m & 5m	Rubbing Fastness BS1006	4 Wet 3 Dry
Composition	80/20 Wool Nylon 2 Fold Yarn	Colour Fastness BS1006 % Shampoo 4	
Tufted Construction	1/8th Gauge	Castor Chair Rating DIN54324	Pass
Stitch Rate*	12 S/in	Dimensional Stability ISO 2551	Pass
Pile Height Above Backing*	5.5mm	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Primary Backing	Polypropylene	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Roll Size	Min Order 80m ² in any one width	Tog Rating	1.62

*+/- 10% commercial tolerance





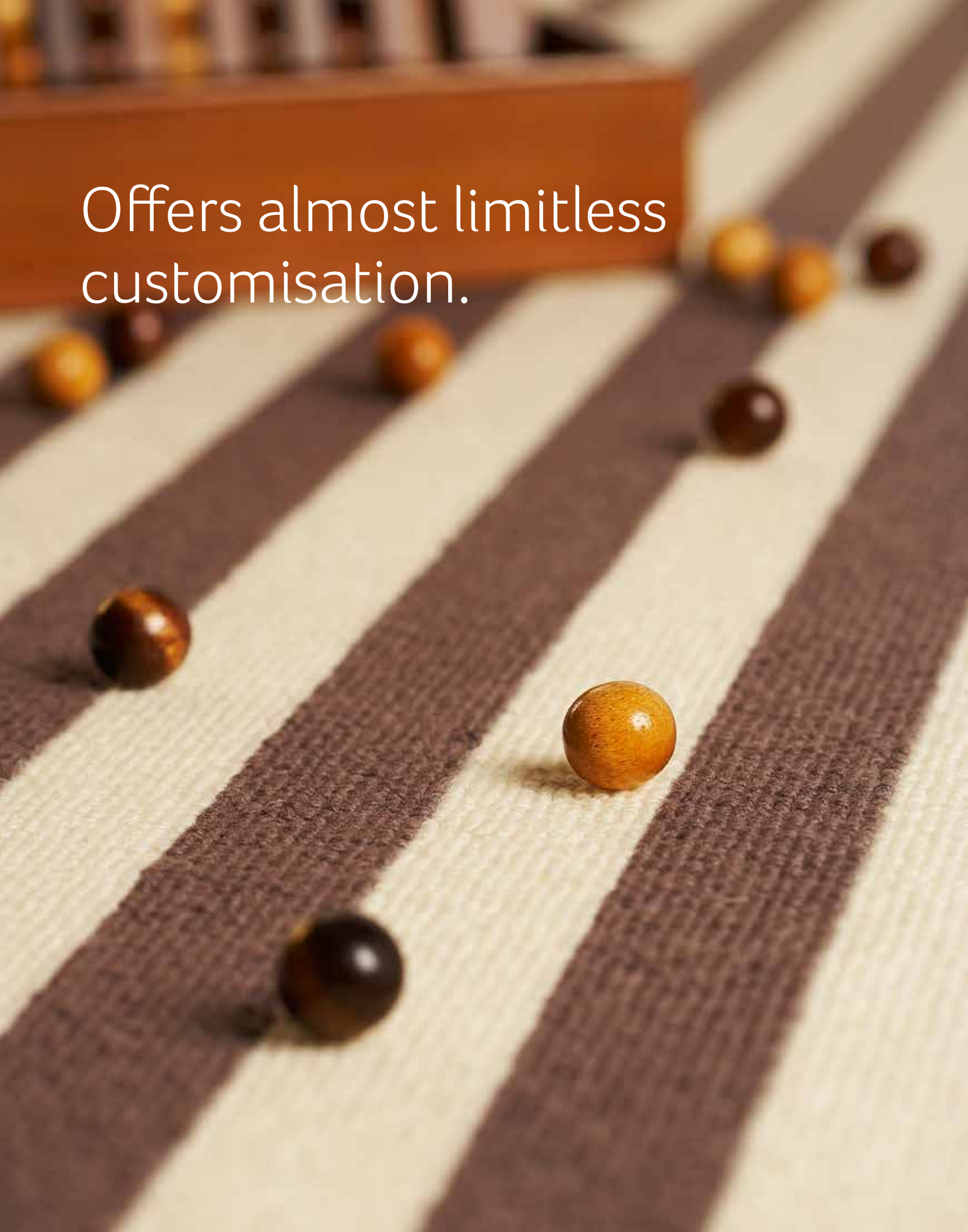
Special Dye Service
for a unique colour

Colour Palette for Quartet Stripe and Symphony

					
Claret	Classic Red	Crimson	Aston Pink	Chive	Wheatsheaf
					
Rice	Nutmeg	Grain	Sorbet	Russet	Cranberry
					
Dogwood	Rowan	Bolero	Highland Heather	Porridge	Cookie Mix
					
Parchment	Oatmeal	Buffalo	Burnt Orange	Spice	Mocha
					
Chilli	Squirrel	Shell	Almond	Sherbet	Gypsum
					
Mahogany	Conker	Burnt Oak	Tofu	Cocoa	Chicory
					
Bark	Stone	Biscuit	Sesame	Cinnamon	Walnut
					
Springbok	Bracken	Mustard	Autumn Dawn	Cornsilk	Honey
					
Pampas	Alabaster	Caramel	Havana	Antique Gold	Cognac
					
Brandysnap	Buff	Tuscan Harvest	Ochre	Nectar	Dijon

Colour Palette for Quartet Stripe and Symphony

					
Bottle Green	Clover	Gilt	Eucalyptus	Cappuccino	Sultana
					
Celeriac	Sand	Cream	Mercury	Maize	Broom
					
Malachite	Croft Green	Hebe	Olive Green	Mistletoe	Basil
					
Bayleaf	Sage	Silver Green	Amazon	Angelica	Laurel
					
Kingfisher	Peacock	Jade	Eau De Nil	Willow	Oasis Green
					
Pistachio	Nightfall	Fennel Blue	Blueberry	Gentian	Azure
					
Ink	Seaspray	Spearmint	Aquamarine	Juniper	Elderberry
					
Aubergine	Thistle	Mulberry	Veronica	Florentine	Bluebird
					
Slate Blue	Cobolt	Duck Egg	Black	Granite	Peat
					
Ebony	Zinc	Dark Slate	Scotchmist	Dove Grey	Dolphin



Offers almost limitless customisation.

Quartet Loop Stripe

Our Quartet range of rustic carpets, with the luxury and elegance from Westex, offer almost limitless customisation to create a look that is truly unique to you!

Manufactured from 100% pure new wool sourced from around the world, the Quartet Loop offers a beautifully crafted design available in any 2 colours using our special dye service.

Specification Guide

Quartet Loop Specification Guide			
Quality Type	Loop	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Medium Duty Contract Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	3.66m, 4m, 4.57m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition	100% Wool 3 Fold Yarn	Castor Chair Rating DIN54324	Pass
Tufted Construction	5/32nd Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate	10.66 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Total Carpet Thickness	9mm	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene	Tog Rating	1.42
Secondary Backing	Jute		

*+/- 10% commercial tolerance



Special Dye Service
for a unique colour

The Quartet Loop Stripe Colour Palette



Tapioca



Flax



Satin & Lace



Agave



Soya



Vanilla

The Quartet Loop Stripe Colour Palette



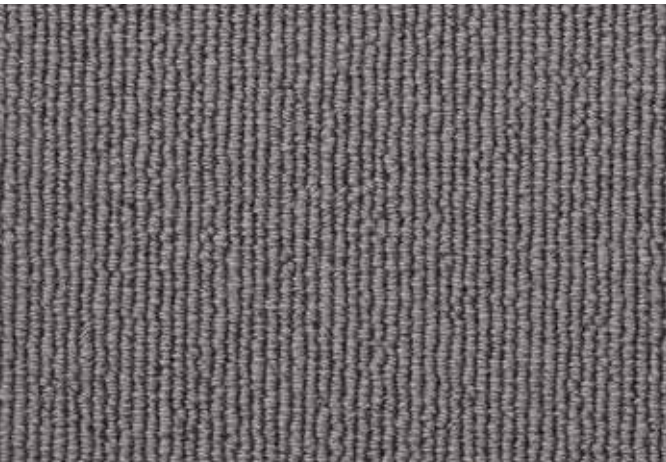
Bamboo



Corn



Maple



Chinchilla



Fondant



Bay



Designed for busy contract locations.

Cosmopolitan Tiles

Cosmopolitan is a high quality cut pile carpet tile designed for busy contract locations.

Manufactured from 80% wool 20% nylon, the product offers excellent long-term performance.

Cosmopolitan is robust, flame resistant and permanently antistatic and its durability makes it an ideal choice for commercial locations. Once again, the available colour range is vast.






































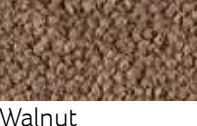






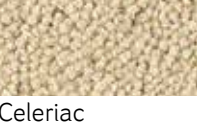



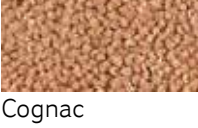




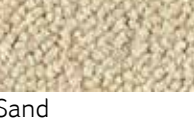
Contract Carpet Tiles are available in two qualities: Cosmopolitan Elite and Cosmopolitan Deluxe.

Specification Guide

Cosmopolitan Specification Guide		
Quality Type	Cosmopolitan Elite	Cosmopolitan Deluxe
Construction	Cut Pile Tufted	Cut Pile Tufted
Type of Yarn	80% Wool 20% Nylon	80% Wool 20% Nylon
Pile Height*	6.5mm	6.5mm
Machine Gauge	1/8th	1/8th
Stitch Count*	13.25 S/in	10 S/in
Primary Backing	Non Woven	Non Woven
Secondary Backing	Bitumen/Polyester	Bitumen/Polyester
Total Weight Per Sq Metre*	5000grms Per Sq Metre	4758grms Per Sq Metre
Total Thickness*	9mm	9mm
Tile Size	50cm x 50cm	50cm x 50cm
Tiles Per Box	12	12
Minimum Order Quantity	80sqm	80sqm
Static Load Test: After 24 hours 83%. BS4939, BS ISO 2094 1999		
Fire classification BS EN ISO 2002: Grade B - Suitable for use in all commercial and public buildings		
Static Protection Electrical Resistivity: BS ISO 6356, 2000 satisfies IBM/ICL requirements. Mean 1.7kV at 23°C and 25% RH		

* +/- 10% commercial tolerance

Colour Palette for Cosmopolitan Tiles

					
Claret	Classic Red	Crimson	Aston Pink	Chive	Wheatsheaf
					
Rice	Nectar	Dijon	Russet	Cranberry	Dogwood
					
Rowan	Bolero	Highland Heather	Porridge	Cream	Maize
					
Buffalo	Burnt Orange	Spice	Mocha	Chilli	Squirrel
					
Shell	Almond	Cappuccino	Mahogany	Conker	Burnt Oak
					
Tofu	Cocoa	Chicory	Bark	Stone	Sultana
					
Cinnamon	Walnut	Springbok	Bracken	Mustard	Autumn Dawn
					
Cornsilk	Honey	Celeriac	Caramel	Havana	Antique Gold
					
Cognac	Brandysnap	Buff	Tuscan Harvest	Ochre	Sand

Colour Palette for Cosmopolitan Tiles

					
Bottle Green	Clover	Gilt	Eucalyptus	Silver Green	Pistachio
					
Juniper	Duck Egg	Mercury	Broom	Malachite	Croft Green
					
Hebe	Olive Green	Mistletoe	Basil	Bayleaf	Sage
					
Amazon	Angelica	Laurel	Kingfisher	Peacock	Jade
					
Eau De Nil	Willow	Oasis Green	Nightfall	Fennel Blue	Blueberry
					
Gentian	Azure	Ink	Seaspray	Spearmint	Aquamarine
					
Elderberry	Aubergine	Thistle	Mulberry	Veronica	Florentine
					
Bluebird	Slate Blue	Cobalt	Black	Granite	Peat
					
Ebony	Zinc	Dark Slate	Scotchmist	Dove Grey	Dolphin



Extra heavy duty
residential or contract.

Metropolis Twist

12 Twist colours in 4m & 5m Rolls only,
(80mw per width). 80% wool 20% nylon.
Fine 2 fold yarn.

A functional roll line based on a selection of serviceable
Ultima Twist colours. Extra Heavy Duty Residential, Heavy
Duty Contract. Tog Rating 1.45.

Specification Guide

Metropolis Twist			
Quality Type	Twist	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	4m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition 2 Fold Yarn	80/20 Wool/Nylon	Castor Chair Rating DIN54324	Pass
Tufted Construction	1/8th Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate	9.75 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Total Carpet Thickness	8.5mm	Sound Absorbion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene		
Secondary Backing	Jute	Tog Rating	1.45

*+/- 10% commercial tolerance

Colour Palette for Metropolis Twist



Cookie Mix



Pampas



Brandysnap



Bracken



Cappuccino



Porridge

Colour Palette for Metropolis Twist



Biscuit



Cocoa



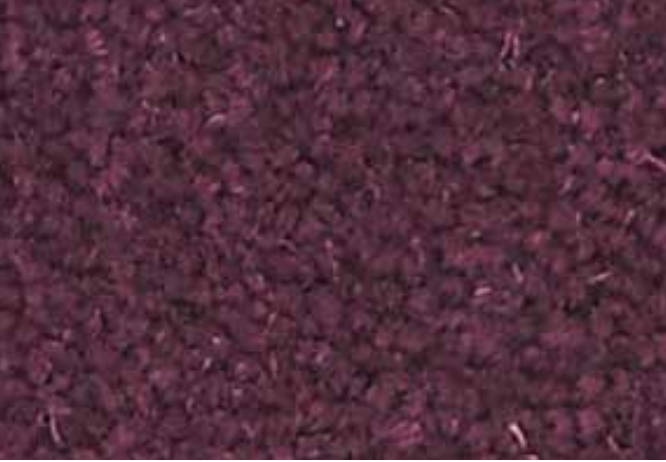
Croft Green



Ebony



Granite



Aubergine



Velvet luxury meets
Westend colourways.

Harmony Velvet

12 Velvet colours in 4m & 5m Rolls only,
(80m² per width). 80% wool 20% nylon.
Fine 2 fold yarn.

A combination of the luxury Velvet style of carpet with colours
chosen from the main Westend Velvet range. Heavy Duty
Residential, Medium Duty Contract. Tog Rating 1.65.

Specification Guide

Harmony Velvet			
Quality Type	Velvet	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Medium Duty Contract Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	4m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition	80/20 Wool/Nylon 2 Fold Yarn	Castor Chair Rating DIN54324	Pass
Tufted Construction	1/8th Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate	9.75 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Total Carpet Thickness	11mm	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene		
Secondary Backing	Jute	Tog Rating	1.65

*+/- 10% commercial tolerance

Colour Palette for Harmony Velvet



Ivory



Magnolia



Panama



Toast



Marshmallow



Mushroom

Colour Palette for Harmony Velvet



Silver Birch



Maple



Ormolu



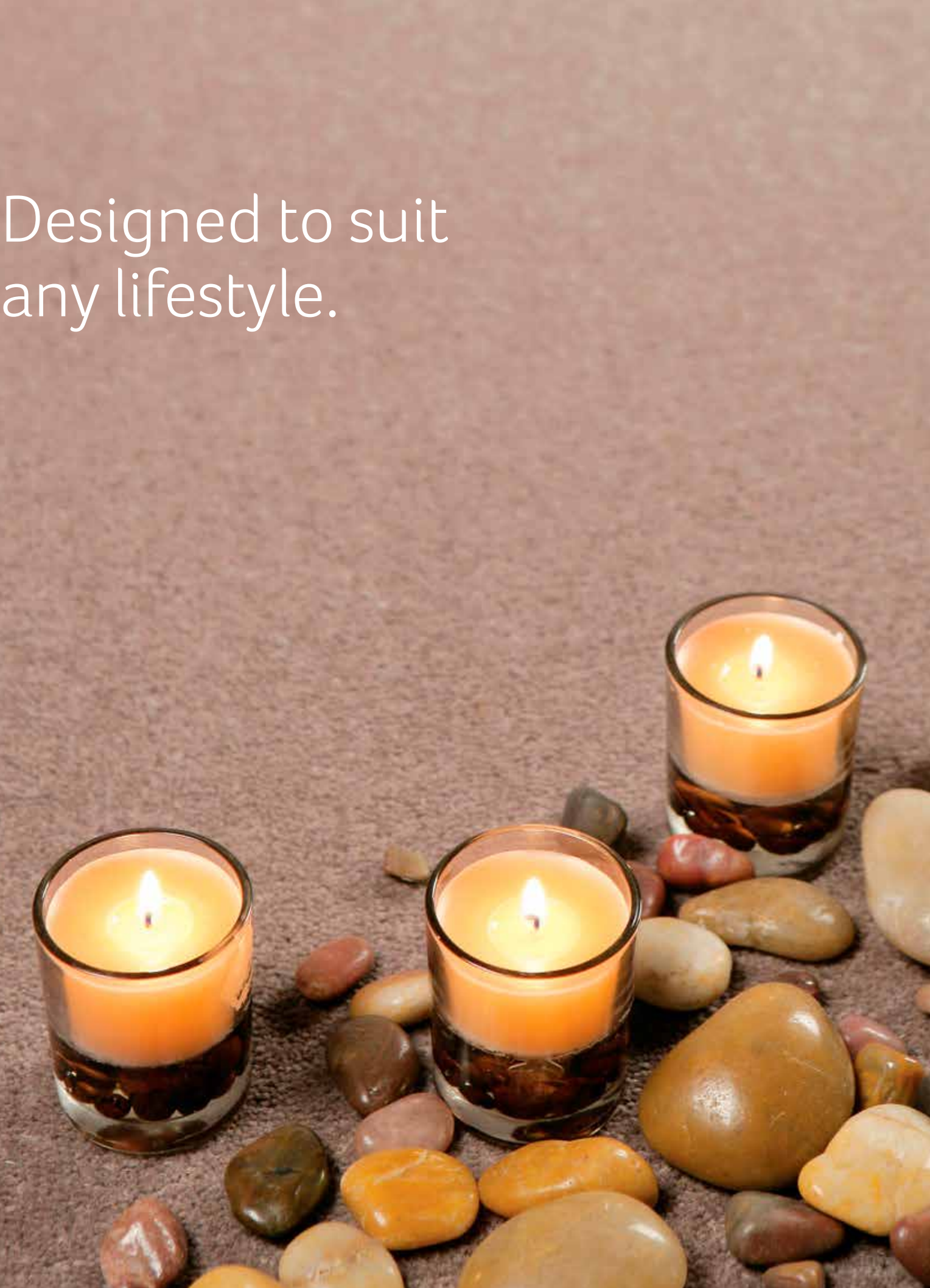
Flint



Suede



Jet



Designed to suit
any lifestyle.

Ultima Twist

The heart of Westex Carpets is our Twist range, with 120 Colours in 8 different qualities.

Made from 80% wool and 20% nylon these carpets give a superb combination of performance and technical design. All these carpets are produced from fine 2-Fold yarn, giving improved appearance retention, recovery, resilience and durability.

The Twist range offers 4 original 1/8th gauge twists and 4 satin 1/10 gauge twists. All are double cropped for a smooth finish. Designed to suit virtually any lifestyle, these hard wearing carpets will provide pleasure and value wherever you place them, in your client’s home or most contract locations.

Specification Guide

Ultima Twist				
Quality Type	Gold Talisman Talana	Trident	Fontaine Major Ultima	Penultima
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Light Duty Contract Heavy Duty Residential	Heavy Duty Contract Extra Heavy Duty Residential	Light Duty Contract Medium Duty Residential
Widths	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m
Composition Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold
Tufted Construction	1/10th Gauge	1/10th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate°	11, 10.25 & 10.25 S/in	8.25 S/in	9.5, 10.5 & 9.75 S/in	8.5 S/in
Pile Height Above Backing°	11.5mm, 7mm & 5.5mm	5.5mm	9.5mm, 7.5mm & 6.5mm	5.5mm
Total Carpet Thickness°	13.5mm, 9mm & 7.5mm	7.5mm	11.5mm, 9.5mm & 8.5mm	7.5mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass	Pass
Sound Absorption BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C	Class C
Tog Rating	1.96/1.66/1.45	1.37	1.67/1.62/1.45	1.37

° +/- 10% commercial tolerance

The Ultima Twist Colour Palette for Contract Large, Small Design,

					
Claret	Russet	Buffalo	Mahogany	Cinnamon	Caramel
					
Classic Red	Cranberry	Burnt Orange	Conker	Walnut	Havana
					
Crimson	Dogwood	Spice	Burnt Oak	Springbok	Antique Gold
					
Aston Pink	Rowan	Mocha *	Tofu	Bracken *	Cognac
					
Chive	Bolero	Chilli	Cocoa	Mustard	Brandysnap *
					
Wheatsheaf	Highland Heather *	Squirrel	Chicory	Autumn Dawn	Buff**
					
Rice *	Porridge *	Shell	Bark	Cornsilk	Tuscan Harvest
					
Nutmeg	Cookie Mix *	Almond	Stone	Honey	Ochre
					
Grain *	Parchment	Sherbet	Biscuit	Pampas	Nectar
					
Sorbet	Oatmeal	Gypsum	Sesame	Alabaster	Dijon

* Included in the Ultima Classic Collection

Quartet Stripe, Symphony Ranges and Cosmopolitan Tiles

					
Bottle Green	Broom	Amazon	Nightfall	Elderberry	Black
					
Clover	Malachite	Angelica	Fennel Blue	Aubergine	Granite
					
Gilt	Croft Green *	Laurel	Blueberry	Thistle *	Peat
					
Eucalyptus	Hebe	Kingfisher	Gentian	Mulberry	Ebony *
					
Cappuccino	Olive Green	Peacock *	Azure	Veronica	Zinc
					
Sultana *	Mistletoe	Jade	Ink	Florentine *	Dark Slate *
					
Celeriac	Basil	Eau De Nil	Seaspray	Bluebird	Scotchmist *
					
Sand	Bayleaf	Willow	Spearmint	Slate Blue	Dove Grey
					
Cream	Sage	Oasis Green	Aquamarine	Cobalt	Dolphin
					
Maize	Silver Green	Pistachio	Juniper	Duck Egg	Mercury

* Included in the Ultima Classic Collection



Retains appearance
and resilience for longer.

Westend Velvet

For richness, comfort and style the Westend Velvet range offers the ultimate in deluxe carpet with 3 Qualities and 80 Colours to choose from.

Made from 80% wool and 20% nylon, this softer spun carpet blend gives your location the ambience of a thoughtfully appointed space. Manufactured with 2-fold yarn the carpet will retain its appearance and resilience over a longer period than any single yarn carpet.

Specification Guide

Westend Velvet			
Quality Type	Supreme	Prestige	Westend
Suitability	Extra Heavy Duty Contract	Heavy Duty Contract	Medium Duty Contract
	Extra Heavy Duty Residential	Extra Heavy Duty Residential	Heavy Duty Residential
Widths	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m
Composition	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn	80/20 Wool Nylon 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate*	13.75 S/in	11 S/in	9.75 S/in
Pile Height Above Backing*	10.5mm	10.5mm	9mm
Total Carpet Thickness*	12.5mm	12.5mm	11mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char	Low Radius of Char	Low Radius of Char
Light Fastness BS1006	Min 4 to 5	Min 4 to 5	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry	4 Wet 3 Dry	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4	4	4
Castor Chair Rating DIN54324	Pass	Pass	Pass
Dimensional Stability ISO 2551	Pass	Pass	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass	Pass	Pass
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C
Tog Rating	1.90	1.78	1.65














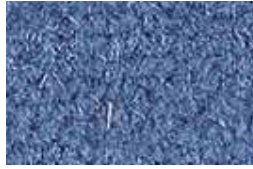



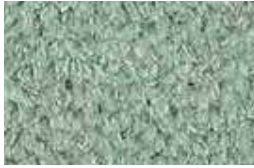

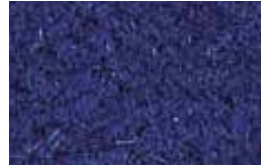










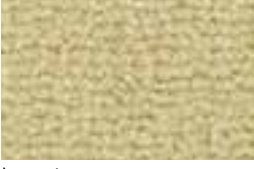










Special Dye Service
for a unique colour

The Westend and Quartet Velvet Colour Palette

				
Poison	Espresso	Flint	Moccasin	Vanilla
				
Damson	Saddle	Praline	Fawn	Panama
				
Rich Brown	Truffle	Ormolu	Champagne	Seashell
				
Merlot	Suede	Taupe	Mango	Magnolia
				
Rosa Rosa	Terracotta	Silver Birch	Marshmallow	Ivory
				
Ruby	Pimento	Clay	Barley	Ermine
				
Peony	Campion	Maple	Nougat	Mascarpone
				
Berry	Muscat	Mushroom	Bisque	White

The Westend and Quartet Velvet Colour Palette

				
Pumpkin	Toast	Avocado	Pine	Jet
				
Mead	Butternut	Spruce	Tourmaline	Onyx
				
Amber	Pecan	Cedar	Atlantis	Sapphire
				
Spring	Moss	Tarragon	Powder Blue	Delft
				
Madeira	Asparagus	Greenfinch	Wisteria	Platinum
				
Turmeric	Hazel	Chartreuse	Amethyst	Black Pearl
				
Jasmine	Zircon	Reseda	Steel	Pebble
				
Cider	Petal	Rosemary	Fern	Cloud



Improved appearance
retention, recovery
& resilience.

Designer Point & Stripe

Available in 12 colourways in each design.
Made from 80% wool and 20% nylon.

Designer Stripe is a quality striped twist manufactured using 2 subtly complementing colours. Designer Point is a quality uncomplicated design manufactured using the same 2 complementing colours to give universal appeal.

All these carpets are produced from 80% wool 20% nylon and made from fine 2-fold yarn to help prevent pile reversal not due to footfall.

Specification Guide

Designer Point & Stripe			
Quality Type	Designer Stripe & Point	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	1m, 3.66m, 4m, 4.57m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition	80/20 Wool Nylon 2 Fold Yarn	Castor Chair Rating DIN54324	Pass
Tufted Construction	1/8th Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate*	10.5 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Pile Height Above Backing*	7.5mm	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene	Tog Rating	1.62

* +/- 10% commercial tolerance

The Designer Point Colour Palette



Quail



Brambling



Grouse



Swift



Goldfinch



Siskin



Nuthatch



Corncrake



Sandpiper



Grey Plover



Stonechat



Linnet

The Designer Point Colour Palette



Swift



Grouse



Brambling



Quail



Goldfinch



Sandpiper



Corncrake



Nuthatch



Siskin



Linnet



Stonechat



Grey Plover



High durability
and rich colours.

Oxford Stripe

Available in 12 Stripe variations. Made from 80% wool and 20% nylon.

Our luxurious velvet multi-stripe carpet, the Oxford Stripe is a 2 fold, 80% wool, 20% nylon blend. Stylish and comfortable with high durability and rich colours, this carpet is suitable for extra heavy duty residential and heavy duty contract wear and are available in 12 colours.

Specification Guide

Oxford Stripe			
Quality Type	Oxford Stripe	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Heavy Duty Contract Extra Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	1m, 3.66m, 4m, 4.57m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition	80/20 Wool Nylon 2 Fold Yarn	Castor Chair Rating DIN54324	Pass
Tufted Construction	1/8th Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate*	12.75 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Pile Height Above Backing*	6.5mm	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene	Tog Rating	1.62

*+/- 10% commercial tolerance

The Oxford Stripe Colour Palette



Nuffield



Corpus Christi



Christ Church



Hertford



Pembroke



Merton

The Oxford Stripe Colour Palette



Keble



Magdalen



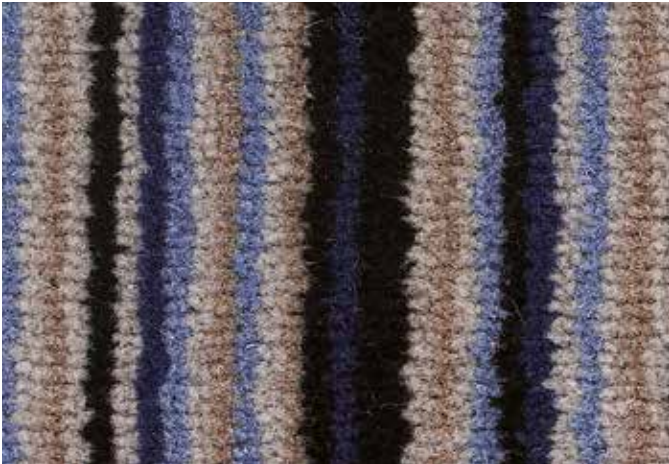
University



Trinity



Queens



Lincoln

The height
of elegance.

Pure Luxury

The height of elegance by Westex.
100% Pure New Wool.

For ultimate luxury enjoy a sumptuous 100% pure new wool Westex velvet carpet from our Pure Luxury range: understated style, effortless quality and essential long lasting looks.

Specification Guide

Pure Luxury			
Quality Type	Opulence	Troika	Tundra
Suitability	Extra Heavy Duty Contract	Extra Heavy Duty Contract	Extra Heavy Duty Contract
	Extra Heavy Duty Residential	Extra Heavy Duty Residential	Extra Heavy Duty Residential
Widths	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m	1m, 3.66m(12ft) 4m, 4.57m(15ft) & 5m
Composition	100% Wool 2 Fold Yarn	100% Wool 3 Fold Yarn	100% Wool 2 Fold Yarn
Tufted Construction	1/8th Gauge	1/8th Gauge	1/8th Gauge
Stitch Rate	13 S/in	11.25 S/in	13.25 S/in
Pile Height Above Backing	14.5mm	11.5mm	8.5mm
Total Carpet Thickness	16.5mm	13.5mm	10.5mm
Primary Backing	Polypropylene	Polypropylene	Polypropylene
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C	Class C	Class C
Tog Rating	2.09	1.84	1.76



Special Dye Service
for a unique colour

The Pure Luxury Colour Palette



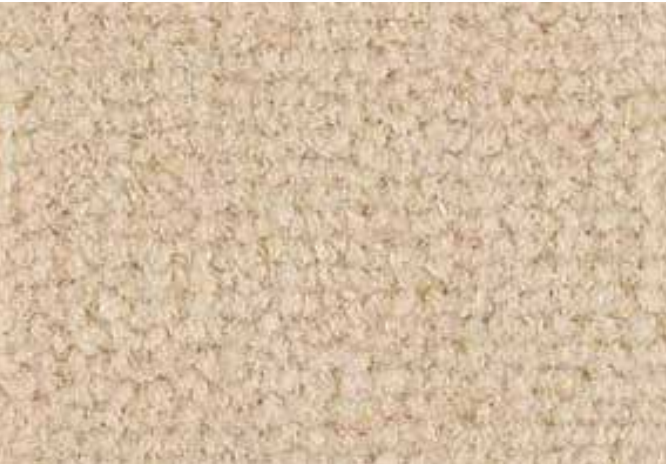
Ermine



Ivory



Crystal



Magnolia



Barley



Softwood

The Pure Luxury Colour Palette



Mushroom



Fedora



Oakland



Maple



Flint



Onyx



An array of luxurious styles and textures.

Natural Loop

15 contemporary shades in all 4 distinctive and modern styles. 100% pure new wool.

Manufactured from 100% pure new wool sourced from around the world, our blends combine the soft white wools of New Zealand and the hard wearing wools of Britain. The 100% Wool Loop collection comprises of a variety of natural colours and looks in an array of luxurious styles and textures.

Specification Guide

Natural Loop	
Quality Type	Rib, Bouclé, Briar & Cable
Suitability	Heavy Duty Residential, Medium Duty Contract
Widths	1m, 3.66m(12ft), 4m, 4.57m(15ft) & 5m
Composition	100% Wool 3 Fold Yarn
Tufted Construction	5/32nd Gauge
Stitch Rate*	10.66 S/in
Total Carpet Thickness*	9mm
Primary Backing	Polypropylene
Flammability BS4790 Hot Nut Test	Low Radius of Char
Light Fastness BS1006	Min 4 to 5
Rubbing Fastness BS1006	4 Wet 3 Dry
Colour Fastness BS1006 % Shampoo	4
Castor Chair Rating DIN54324	Pass
Dimensional Stability ISO 2551	Pass
Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Tog Rating	1.42

*+/- 10% commercial tolerance

The Natural Loop Colour Palette

Bouclé



Briar



The Natural Loop Colour Palette

Cable



Rib





Charming natural
loop range.

Cambridge Stripe

Available in 18 Colour combinations.
Made from 100% pure new wool.

Part of our charming natural loop range of carpets offering a more textured look. Non crushable and warm underfoot, created from 100% wool in 18 natural colour combinations, this 3-fold yarn in 5/32” gauge carpet is suitable for heavy duty residential or medium duty contract wear.

Specification Guide

Cambridge Stripe			
Quality Type	Loop Cable	Flammability BS4790 Hot Nut Test	Low Radius of Char
Suitability	Medium Duty Contract Heavy Duty Residential	Light Fastness BS1006	Min 4 to 5
		Rubbing Fastness BS1006	4 Wet 3 Dry
Widths	1m, 3.66m, 4m, 4.57m & 5m	Colour Fastness BS1006 % Shampoo 4	
Composition	100% Wool 3 Fold Yarn	Castor Chair Rating DIN54324	Pass
Tufted Construction	5/32nd Gauge	Dimensional Stability ISO 2551	Pass
Stitch Rate*	10.66 S/in	Surface Flammability Ceilings, bulkhead & deck IMO 653(16)	Pass
Total Carpet Thickness*	9mm	Sound Absorbtion BS EN ISO 354:2003, BS EN ISO 11654:1997, ATSM C423-01	Class C
Primary Backing	Polypropylene	Tog Rating	1.42

*+/- 10% commercial tolerance

The Cambridge Stripe Colour Palette



Trevelyn



Wolfson



Peterhouse



Harvard



Kings



Murray



Robinson



Selwyn



Newnham

The Cambridge Stripe Colour Palette



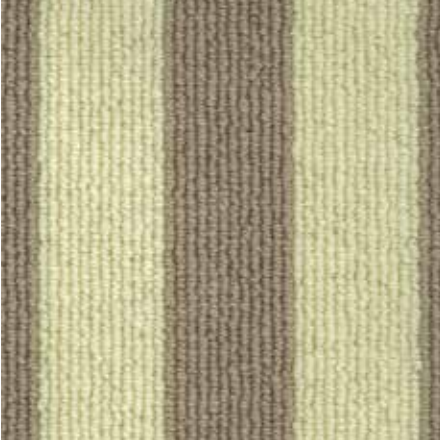
Hughes



Homerton



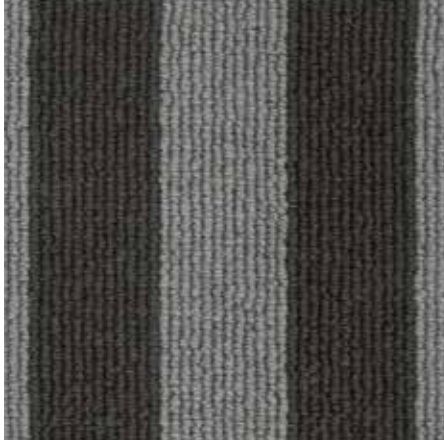
Hatfield



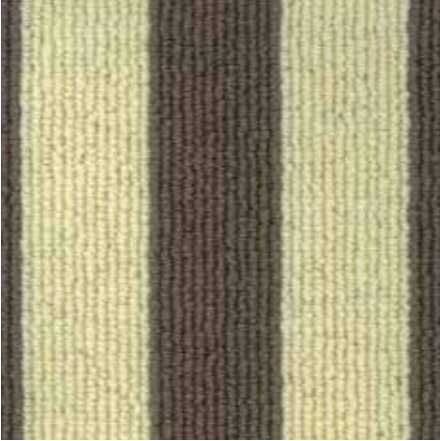
Darwin



Churchill



Cavendish



Collingwood



Downing



Girton



Wool Carpets

Wool is a fibre with bulk and resilience offering superior durability and performance.

When it comes to sustainability, wool is the natural choice. Shearing sheep for wool is an essential process for the welfare of the sheep. Annual shearing provides a continuous supply of wool, year after year, making it a totally renewable material.

The beauty of wool is that its fibre retains the inherent characteristics throughout its journey from field to floor. The bulk and springiness of wool will naturally reform following any compression. As a fibre, wool has excellent insulation properties, retaining heat as well as noise. Wool also has an inbuilt resistance to soiling due to its natural oils and the scaled structure of the fibre, which acts as a shield against dirt. All these hard wearing qualities, combined with the natural softness, make wool the perfect choice in the manufacture of premium quality carpets.

A healthier and safer environment.

Westex carpets are made in accordance with the industry's stringent environmental policies, which mean that when you choose a Westex carpet it will be one of the most environmentally friendly decisions you could make. We pride ourselves on our achievements to date and it is our policy to pursue any opportunity which will reduce our environmental footprint even further.

Art with Science

At Westex we believe that the ART of making the finest quality carpets combines excellence in both performance and design. All Westex carpets have a natural, built-in durability, luxury and resilience from our use of premium wools, intelligent design and the very latest technology. Unlike ordinary carpet manufacturers, who use single yarn, Westex use only 2-fold and 3-fold yarns which give our carpets superior non-crush properties and help prevent pile reversal not due to footfall.

Control with Versatility

We control every stage of the process from UK manufacture to delivery and after-sales, so we can be confident in promising fast, reliable service and compliance with ethical, environmental, health, safety and people management standards. Our control of production ‘from fibre to carpet’ coupled with our technical creativity allows us great flexibility over product specification and costs. A range of different styles is available in a palette of beautiful colours or choose a totally individual colour of your own using our special dye service.

Practicality with Style

Available in multiple widths with exact colour-matching to minimise waste, all Westex carpets are crafted with quality materials, superb design features and incorporate stain resist and antimicrobial treatments to help retain comfort and stylish good looks over an extended lifetime.

Why Premium Wools?

Wool is the most natural and environmentally friendly raw material for carpets. It provides natural insulation, comfort, sound absorption, resilience and is flame resistant.

Why not take advantage of our contract carpet service and discuss your requirements with us today?

Production Samples can be produced for your client in the designs and colours of your choice. Make up fees may be applicable.

Visit us at www.westexcarpets.co.uk for a more detailed look at the benefits of using Westex Carpets.

The unique advantages of a Westex Carpet



Striking Colourways



2 & 3 fold yarn retains carpet appearance



Special Dye Service for a unique colour



Actiguard for ultimate freshness and protection



Treated to prevent Dustmites



Suitable for domestic & most contract areas



Superior quality for lasting resilience



Stain resist keeps carpet looking newer for longer



Mothproof to protect your carpet



All widths an exact colour match



Fast delivery and First Class service



Made in UK

In addition to an extensive contract carpet range and manufacturing capability, Westex has a dedicated contract carpet team with an in-depth understanding of the contract carpet market. This means that Westex can provide specifiers, interior designers, architects and builders with complete carpeting solutions to meet the exacting standards of any commercial, private or public building environment.

Many of our professional customers have already found that the high quality construction of Westex carpets makes them ideally suitable for upmarket contract applications such as:

- Hotels
- Offices & boardrooms
- Luxury houses and apartments
- Helicopters & aircrafts
- Retail outlets
- Hospitality suites
- Luxury yachts
- Homes

**National Contract
Sales Manager**

Adam Winwood
Mob: 07795 447300

**Southern Contract
Sales Manager**

Alan Wherley
Mob: 07920 496322

**Northern Contract
Sales Manager**

Martin Carey
Mob: 07836 583003

**Southern Contract
Sales Manager**

James Barber
Mob: 07930 855151

**Northern Contract
Sales Manager**

Mike Sanders
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**International
Sales Director**

Simon Thomas
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